



Badamid[®] PA12 H					
>PA12<					
Unreinforced, heat stabilized PA12 for injection moulding; Extrusion of cable sheeting					
Properties	Test Conditions	Test Methods	Units	Dry as moulded	conditioned 23° C, 50% r.H.
Mechanical Properties					
Modulus of Elasticity, tensile	23° C, 1 mm/Min	ISO 527-1/2	MPa	1700	*
Yield Stress ¹	23° C, 50 mm/Min	ISO 527-1/2	MPa	47	*
Yield Strain ¹	23° C, 50 mm/Min	ISO 527-1/2	%	4	*
Nominal Stress at Break ¹	23° C, 50 mm/Min	ISO 527-1/2	%	>200	*
Stress at Break ¹	23° C, 5 mm/Min	ISO 527-1/2	MPa	-	*
Strain at Break ¹	23° C, 5 mm/Min	ISO 527-1/2	%	-	*
Bending Strength ²	23° C	ISO 178	MPa	60	-
Bending modul	23°C	ISO 178	MPa	1 500	*
Charpy Impact Strength, unnotched ²	23° C	ISO 179/1eU	kJ/m2	-	-
	-30° C	ISO 179/1eU	kJ/m2	-	-
Notched Charpy Impact Strength ²	23° C	ISO 179/1eA	kJ/m2	-	-
	-30° C	ISO 179/1eA	kJ/m2	-	-
Izod notched Impact Strength ²	23° C	ISO 180/1A	kJ/m2	-	-
	-30° C	ISO 180/1A	kJ/m2	-	-
Thermal Properties					
Melting Temperature ³	10 K/Min	ISO 3146	°C	180	*
Temperature of Deflection under Load ⁴	0.45 MPa	ISO 75-1/2	°C	95	*
	1.8 MPa	ISO 75-1/2	°C	45	*
Coefficient of Linear Thermal Elongation ⁵	parallel direction	DIN 53752	E-4/K	1,3	*
	transverse direction	DIN 53752	E-4/K	-	*
Maximum Service Temperature	some hours	-	°C	-	*
	20 000 h 50 % Decrease in Tensile Strength or Yield Stress	IEC 216	°C	-	*
Flammability ⁶	0.8 mm	UL 94	Class	-	*
	1.6 mm	UL 94	Class	-	*
Glow Wire Test	0.75 mm / 1.6 mm	GWIT	IEC-60695-2-13	-	*
	0.75 mm / 1.6 mm	GWFI	IEC-60695-2-12	-	*
Electric Properties					
Relative Permittivity ⁷	1 MHz	IEC 250	-	-	-
Dissipation Factor ⁷	1 MHz	IEC 250	E-4	-	-
Specific Volume Resistivity ⁷	-	IEC 93	Ohm cm	10 ¹⁵	-
Specific Surface Resistivity ⁷	-	IEC 93	Ohm	-	-
Dielectric Strength ⁷	-	IEC 243-1	kV/mm	-	-
Comparative Tracking Index	-	IEC 112	V	-	-
Other data					
Water Absorption	23° C. Saturation	ISO 62	%	-	*
Humidity Absorbent	23° C, 50% Humidity	ISO 62	%	0,7	*
Density	23° C	ISO 1183	g/ccm	1.02	*
Shore hardness	-	ISO 868	D-scala	77	*
Rockwell hardness	-	ISO 2039-2	R-scala	105	*
MFI	190°C/1kg	ISO 1133	g/10min	9	*

LEGEND:

¹ Test Specimen according to ISO 3167. Type A

² Standard bar (80 x 10 x 4) mm

³ Compound for moulding

⁴ Standard bar (110 x 10 x 4) mm

⁵ Specimen (≥ 10 x 10 x 4) mm

⁶ Standard bar [125 x 13 x 0.8(1.6)] mm

⁷ Bar (80 x 80 x 1) mm

⁸ Specimen (≥ 15 x 15 x 4) mm

* not relevant
- not tested
NB = No break

These data are typical values and represent the state of our knowledge at issue date. If not otherwise stated, the data is related to uncoloured material. They must not be construed as specification limits or as a guarantee for specific properties. It is the liability of the processor to test the suitability of the material for a specific application.

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